

ISSUE DATE: March 2015

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VERSION: 1

## 1. IDENTIFICATION

**PRODUCT NAME**      **PRODUCT IDENTIFIER**  
MAXIMUM

### OTHER MEANS OF IDENTIFICATION

**Product Code**    HCS-107

**Recommended Uses and Uses  
Advised Against**

Pot and pan dish soap. Consult your Service Representative for specific use directions. Do not mix with anything but water. Use only in an approved dispenser. Remove detergent container cover. Place container open end down in dispenser. Carefully lift container, when empty, from dispenser. Turn upright, and use cover from new container. If product contacts hands, wash off immediately.

### SDS-SUPPLIER INFORMATION

**SUPPLIER ADDRESS**    EMULSO  
2750 Kenmore Avenue  
Tonawanda, NY 14150

### EMERGENCY TELEPHONE NUMBER

**COMPANY PHONE NUMBER**    (716) 854-2889  
**COMPANY FAX NUMBER**      (716) 854-2809  
**24-HOUR EMERGENCY TELEPHONE (ACCOUNT #8686)**  
**NORTH AMERICA**            1-800-633-8253  
**INTERNATIONAL**            PERS 1-801-629-0667

## 2. HAZARDS IDENTIFICATION

### CLASSIFICATION (GHS-US)

Skin Corrosion 1B    H314  
Carc. 1A            H350

Full text of H-phrases: See section 16

**SIGNAL WORD**    Danger

### HAZARD STATEMENTS



**HAZARD STATEMENTS**    May cause cancer

### PRECAUTIONARY STATEMENTS

**PREVENTION**    Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.  
 Do not breathe dust/fume/gas/mist/vapors/spray.  
 Wash thoroughly after handling.  
 Wear protective gloves/protective clothing/eye protection/face protection.

<b>RESPONSE</b>	Immediately call a poison center/doctor. Specific treatment (see section 4). Wash contaminated clothing before reuse.
<b>IF SWALLOWED</b>	Rinse mouth. Do NOT induce vomiting
<b>IF IN EYES</b>	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>IF ON SKIN/HAIR</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower.
<b>IF INHALED</b>	Remove person to fresh air and keep comfortable for breathing.
<b>IF EXPOSED/CONCERNED</b>	Get medical advice/attention.
<b>STORAGE</b>	Store locked up.
<b>DISPOSAL</b>	Dispose of contents/container to according to local, state, and federal regulations.
<b>OTHER HAZARDS</b>	No additional information available.
<b>UNKNOWN ACUTE TOXICITY</b>	Not applicable.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**SUBSTANCE** Not applicable.

CHEMICAL NAME	CAS NUMBER	WEIGHT - %	CLASSIFICATION (GHS-US)
Monoethanolamine	141-43-5	10-14	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Corr. 1B, H314
Ethanol	64-17-5	2.6-3	Flam. Liq. 2, H225 Carc. 1A, H350

Full text of H-phrases: See section 16

\*\*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.\*\*

### 4. FIRST-AID MEASURES

#### DESCRIPTION OF FIRST AID MEASURES

**GENERAL ADVICE** Provide this SDS to medical personnel for treatment.

<b>EYE CONTACT</b>	Immediately flush eye with copious amounts of cool, running water. Remove contact lenses if applicable, and continue flushing for at least 15 minutes, holding eyelids apart to ensure thorough rinsing of the entire eye. GET IMMEDIATE MEDICAL ATTENTION.
<b>SKIN CONTACT</b>	Immediately flush skin with copious amounts of cool, running water for at least 15 minutes while removing contaminated clothing and shoes. Call a physician, immediately. Wash clothing before re-use.
<b>INHALATION</b>	Move victim to fresh air and keep at rest position. If qualified give oxygen or artificial respiration as needed.
<b>INGESTION</b>	DO NOT induce vomiting. Give large amounts of water if victim is conscious. Never give anything by mouth to an unconscious person. Seek medical attention immediately.
<b>PROTECTION OF FIRST AIDERS</b>	DO NOT use mouth-to-mouth method if victim ingested or inhaled the substance; induce artificial respiration. With the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

## MOST IMPORTANT SYMPTOMS/EFFECTS, ACUTE & DELAYED

<b>MAIN SYMPTOMS</b>	Skin/eye burns. Corrosive to mouth and throat. Ingestion can cause severe and rapid burning of mouth, throat and digestive tract. Mucous membrane irritant.
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## INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED, IF NECESSARY

<b>NOTES TO PHYSICIAN</b>	If ingested, probable mucosal damage may contraindicate the use of gastric lavage.
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## 5. FIRE-FIGHTING MEASURES

<b>SUITABLE EXTINGUISHING MEDIA</b>	The material is not combustible. Use extinguishing media appropriate for surrounding fire. Use water spray or fog, foam, dry chemical, carbon dioxide, alcohol foam, if product is involved. Use of water spray when fighting fire may be inefficient.
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<b>SPECIFIC HAZARDS ARISING FROM CHEMICAL</b>	No additional information available.
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## EXPLOSION DATA

<b>SENSITIVITY TO MECHANICAL IMPACT</b>	None.
<b>SENSITIVITY TO STATIC DISCHARGE</b>	None.

## PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS

Wet product is slippery. Avoid physical contact with wet material; highly caustic. Wear self-contained positive pressurized breathing apparatus MSHA/NIOSH approved or equivalent to maintain TLV.

## 6. ACCIDENTAL RELEASE MEASURES

### PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

<b>NON-EMERGENCY PERSONNEL</b>	Ensure adequate ventilation. Avoid contact with skin, eyes, and clothing. Use personal protective equipment. Avoid breathing dust, fume, gas, mist, vapors, and spray. Wash face, hands and any exposed skin thoroughly after handling.
<b>EMERGENCY RESPONDERS</b>	Do not attempt to take action without suitable protective equipment.
<b>ENVIRONMENTAL PRECAUTIONS</b>	Avoid release to the environment.

### METHODS AND MATERIALS FOR CONTAMINATION AND CLEAN-UP

<b>CONTAMINATION AND CLEAN-UP</b>	Prevent further leakage or spillage if safe to do so. Sweep up solids, soak up if liquified. Transfer to appropriate waste container. Neutralize residue with mild acid and flush with water. Dispose of in accordance with local, state, and federal regulations.
<b>REFERENCE TO OTHER SECTIONS</b>	For further information refer to section 13.

## 7. HANDLING AND STORAGE

### PRECAUTIONS FOR SAFE HANDLING

<b>PROTECTIVE MEASURES</b>	Use good personal hygiene practices. Wash hands before eating, drinking, smoking, or using toilet facilities. Wash thoroughly after work using soap and water. Do not eat, drink or smoke when using this product. Always use personal protective equipment.
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### CONDITIONS FOR SAFE STORAGE (INCLUDING ANY INCOMPATIBILITIES)

<b>STORAGE CONDITIONS</b>	Store locked up. Keep container in well-ventilated area. Keep container tightly closed when not in operation. Store away from incompatible materials. Keep out of the reach of children.
<b>SPECIFIC END USE(S)</b>	Pot and pan dish soap. Consult your Service Representative for specific use directions. Do not mix with anything but water. Use only in an approved dispenser. Remove detergent container cover. Place container open end down in dispenser. Carefully lift container, when empty, from dispenser. Turn upright, and use cover from new container. If product contacts hands, wash off immediately.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### CONTROL PARAMETERS

<b>MAXIMUM</b>		
ACGIH	Not applicable.	
OSHA	Not applicable	
<b>Ethanol (64-17-5)</b>		
ACGIH	ACGIH STEL (ppm)	1000 ppm
ACGIH	Remark (ACGIH)	URT irr

OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1900 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm

**Monoethanolamine (141-43-5)**

ACGIH	ACGIH TWA (ppm)	3 ppm
ACGIH	ACGIH STEL (ppm)	6 ppm
ACGIH	Remark (ACGIH)	Eye & skin irr
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	6 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	3 ppm

## EXPOSURE CONTROLS

No additional information available.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>PHYSICAL STATE</b>	Solid
<b>COLOR</b>	Pink
	There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure.
<b>ODOR</b>	Mixture contains one or more component(s) which have the following odour(s): Alcohol odour Pleasant odour Characteristic odour Mild odour Unpleasant odour Ammonia odour Smell of fish No data available on odour Odourless
<b>ODOR THRESHOLD</b>	No data available.

### PROPERTY VALUES

<b>pH</b>	7.8
<b>MELTING POINT/FREEZING POINT</b>	No data available.
<b>BOILING POINT/BOILING RANGE</b>	No data available.
<b>FLASH POINT</b>	> 250 °F
<b>RELATIVE EVAPORATION RATE (butyl acetate=1)</b>	No data available.
<b>FLAMMABILITY (SOLID, GAS)</b>	No data available.
<b>VAPOR PRESSURE</b>	No data available.
<b>RELATIVE DENSITY</b>	No data available.
<b>RELATIVE VAPOR DENSITY AT 20 °C</b>	No data available.
<b>WATER SOLUBILITY</b>	Water: Solubility in water of component(s) of the mixture: < 0.1 g/100ml; 0.044 g/100ml; 44.45 g/100ml
<b>LOG POW</b>	No data available.
<b>LOG KOW</b>	No data available.
<b>AUTOIGNITION TEMPERATURE</b>	No data available.
<b>DECOMPOSITION TEMPERATURE</b>	No data available.
<b>VISCOSITY</b>	No data available.
<b>VISCOSITY, KINEMATIC</b>	No data available.
<b>VISCOSITY, DYNAMIC</b>	No data available.
<b>EXPLOSION LIMITS</b>	No data available.
<b>EXPLOSIVE PROPERTIES</b>	No data available.
<b>OXIDIZING PROPERTIES</b>	No data available.

## OTHER INFORMATION

No additional information available.

## 10. STABILITY AND REACTIVITY

<b>REACTIVITY</b>	The material is not combustible. Use extinguishing media appropriate for surrounding fire. Use water spray or fog, foam, dry chemical, carbon dioxide, alcohol foam, if product is involved. Use of water spray when fighting fire may be inefficient.
<b>CHEMICAL STABILITY</b>	Stable under normal conditions.
<b>POSSIBILITY OF HAZARDOUS REACTIONS</b>	No dangerous reactions known under normal conditions of use.
<b>CONDITIONS TO AVOID</b>	Strong oxidants.
<b>INCOMPATIBLE MATERIALS</b>	Strong oxidants.
<b>HAZARDOUS DECOMPOSITION PRODUCTS</b>	Oxides of sulfur and nitrogen.

## 11. TOXICOLOGICAL INFORMATION

*Information on toxicological effects.*

**ACUTE TOXICITY** Not classified.

### Ethanol (64-17-5)

LD50 oral rat	10740 mg/kg body weight (Rat; OECD 401: Acute Oral Toxicity; Experimental value)
LD50 dermal rabbit	> 16000 mg/kg (Rabbit; Literature study)
ATE US (oral)	10740.000 mg/kg body weight

### Monoethanolamine (141-43-5)

ATE US (oral)	500.000 mg/kg body weight
ATE US (dermal)	1100.000 mg/kg body weight
ATE US (dust, mist)	1.500 mg/l/4h

<b>SKIN CORROSION/IRRITATION</b>	Causes severe skin burns and eye damage. pH: 7.8
<b>SERIOUS EYE DAMAGE/IRRITATION</b>	Not classified. pH: 7.8
<b>RESPIRATORY OR SKIN SENSITIZATION</b>	Not classified.
<b>GERM CELL MUTAGENICITY</b>	Not classified.
<b>CARCINOGENICITY</b>	May cause cancer.

### Ethanol (64-17-5)

IARC group	1 - Carcinogenic to humans
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<b>REPRODUCTIVE TOXICITY</b>	Not classified.
<b>SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)</b>	Not classified.
<b>SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)</b>	Not classified.
<b>ASPIRATION HAZARD</b>	Not classified.

## 12. ECOLOGICAL INFORMATION

### TOXICITY

#### Ethanol (64-17-5)

LC50 fish 1	14200 mg/l (96 h; Pimephales promelas)
EC50 Daphnia 1	9300 mg/l (48 h; Daphnia magna)
LC50 fish 2	13000 mg/l 96 h; Salmo gairdneri (Oncorhynchus mykiss)
EC50 Daphnia 2	10800 mg/l (24 h; Daphnia magna)
Threshold limit other aquatic organisms 1	65 mg/l (72 h; Protozoa)
Threshold limit algae 1	1450 mg/l (192 h; Microcystis aeruginosa; Growth rate)
Threshold limit algae 2	5000 mg/l (168 h; Scenedesmus quadricauda; Growth rate)

#### Monoethanolamine (141-43-5)

LC50 fish 1	150 mg/l (96 h; Salmo gairdneri (Oncorhynchus mykiss); Pure substance)
EC50 Daphnia 1	140 mg/l (Daphnia magna; Pure substance)
LC50 fish 2	329.16 mg/l (96 h; Lepomis macrochirus; Pure substance)
TLM fish 1	100 - 1000,96 h; Pisces; Pure substance
TLM other aquatic organisms 1	100 - 1000,96 h; Pure substance

### PERSISTENCE AND DEGRADIBILITY

#### Ethanol (64-17-5)

Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. Highly mobile in soil.
Biochemical oxygen demand (BOD)	0.8 - 0.967 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.70 g O <sub>2</sub> /g substance
ThOD	2.10 g O <sub>2</sub> /g substance
BOD (% of ThOD)	0.43 % ThOD

#### Monoethanolamine (141-43-5)

Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil.
Biochemical oxygen demand (BOD)	0.80 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.34 g O <sub>2</sub> /g substance
ThOD	2.49 g O <sub>2</sub> /g substance
BOD (% of ThOD)	0.32 % ThOD

### BIOACCUMULATIVE POTENTIAL

#### Ethanol (64-17-5)

BCF fish 1	1 (72 h; Cyprinus carpio)
Log Pow	-0.31 (Experimental value)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4)

#### Monoethanolamine (141-43-5)

Log Pow	-1.91
Bioaccumulative potential	Bioaccumulation: not applicable

### MOBILITY IN SOIL

#### Ethanol (64-17-5)

Surface tension	0.022 N/m (20 °C)
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### OTHER ADVERSE EFFECTS


**EFFECT ON THE GLOBAL WARMING** No known ecological damage caused by this product.

## 13. DISPOSAL CONSIDERATIONS

### WASTE TREATMENT METHODS

Dispose of contents/container according to local, state, and federal regulations.

## 14. TRANSPORT INFORMATION

	<b>DOT</b>
<b>TRANSPORT DOCUMENT DESCRIPTION</b>	UN2491 Ethanolamine solutions, 8, III
<b>UN-NO.</b>	UN2491
<b>PROPER SHIPPING NAME</b>	Ethanolamine solutions
<b>TRANSPORT HAZARD CLASS(ES)</b>	8 - Class 8 - Corrosive material 49 CFR 173.136 8 - Corrosive
<b>HAZARD LABELS</b>	
<b>PACKAGING GROUP</b>	III - Minor Danger
<b>PACKAGING NON BULK (49 CFR 173.xxx)</b>	203
<b>PACKAGING BULK (49 CFR 173.xxx)</b>	241
<b>SPECIAL PROVISIONS (49 CRF 172.102)</b>	IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
<b>PACKAGING EXCEPTIONS (49 CFR 173.xxx)</b>	154
<b>QUANTITY LIMITATIONS PASSENGER AIRCRAFT/RAIL (49 CFR 173.27)</b>	5 L
<b>QUANTITY LIMITATIONS CARGO AIRCRAFT ONLY (49 CFR 175.75)</b>	60 L
<b>VESSEL STOWAGE LOCATION</b>	A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
<b>VESSEL STOWAGE OTHER</b>	52 - Stow "separated from" acids.
<b>OTHER INFORMATION</b>	No supplementary information available.

### ADR

No additional information available.



### IMDG (TRANSPORTATION BY SEA)

**UN-NO.** UN2491  
**PROPER SHIPPING NAME** Ethanolamine solution  
**CLASS** 8 – Corrosive substances  
**PACKAGING GROUP** III – Substances presenting low danger.

### IATA (AIR TRANSPORT)

**UN-NO.** UN2491  
**PROPER SHIPPING NAME** Ethanolamine solution  
**CLASS** 8 – Corrosives  
**PACKAGING GROUP** III – Minor damage

## 15. REGULATORY INFORMATION

### U.S. FEDERAL REGULATIONS

#### MAXIMUM

Not listed on the United States TSCA (Toxic Substances Control Act) inventory.

#### ETHANOL (64-17-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

#### MONOETHANOLAMINE (141-43-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

### INTERNATIONAL REGULATIONS

#### CANADA

No additional information available.

#### EU-REGULATIONS

No additional information available.

#### CLASSIFICATION ACCORDING TO REGULATION (EC) NO. 1272/2008 [CLP]

No additional information available.

#### CLASSIFICATION ACCORDING TO DIRECTIVE 67/548/EEC [DSD] OR 1999/45/EC [DPD]

Not classified.

### NATIONAL REGULATIONS

#### ETHANOL (64-17-5)

Listed on IARC (International Agency for Research on Cancer)

### U.S. STATE REGULATIONS

#### ETHANOL (64-17-5)

U.S. - New Jersey - Right to Know Hazardous Substance List

#### MONOETHANOLAMINE (141-43-5)

U.S. - New Jersey - Right to Know Hazardous Substance List

**16. OTHER INFORMATION****FULL TEXT OF H-PHRASES:**

Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Carc. 1A	Carcinogenicity Category 1A
Flam. Liq. 2	Flammable liquids Category 2
Skin Corr. 1B	Skin corrosion/irritation Category 1B
H225	Highly flammable liquid and vapor
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H332	Harmful if inhaled
H350	May cause cancer

**DISCLAIMER**

The information provided in this Safety Data Sheet is correct to the best of our knowledge at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**END OF SAFETY DATA SHEET**